

Voltera Body Filler VP116 is a creamy body filler with a smooth texture that is easy to spread and sands to a fine feather edge. The tack free, clog free and non-sag formula is perfect for repairing vertical surfaces. Available in grey.



COMPONENTS

VP116 Body Filler Grey
Hardener

SURFACE PREPARATION



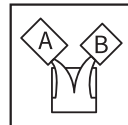
Use degreaser to remove contaminations such as silicone and wax.

MIX INSTRUCTIONS



Mix thoroughly on an Onion Board mixing palette. Maximum Fill Depth 3 - 5 mm

POT LIFE



Work Time at 50°F: 6-7 min
Work Time at 68°F: 4-6 min
Work Time at 86°F: 4-5 min

APPLICATION



Apply smooth film immediately after mixing, avoiding air entrapment.

SANDING



Initial Sanding P80 - P120
Final Sanding P180 - P240

DRY TIME



@ 50°F
Dry to sand: 20 minutes

@ 68°F
Dry to sand: 15-20 minutes

@ 86°F
Dry to sand: 15 minutes

NOTES

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Reaction temperature should be at least +40°F.
- Recommended storage temperature at 40°F to 77°F.
- Surplus ready for use material should not be returned to original can.
- Application of a solvent based primer is recommended to achieve the perfect surface for the color of your choice.

FOR PROFESSIONAL USE ONLY

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