



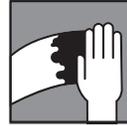
Voltera Adhesion Promoter VA122 is a single-component transparent fast drying primer. It is used to promote adhesion of paint system to plastic parts.



COMPONENTS

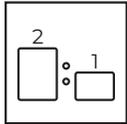
VA122 Adhesion Promoter

SURFACE PREPARATION



Use degreaser to remove contaminations such as silicone and wax.

MIX RATIO

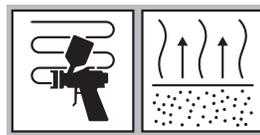


Packaged ready to use

APPLICATION

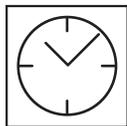


RP: 1.2-1.4mm 24-28psi
HVLP: 1.2-1.4mm 26-29psi
Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 2 wet coats
Flash off time: 5-10 minutes between coats

DRY TIME



@ 72°F
Dust Free: 15-20 minutes
Dry to handle: 60 minutes

@ 140°F
Dust Free: 10 minutes
Dry to handle: 20 minutes after cool down

NOTES

- It's recommended to not spray thickly to prevent peeling.
- Testing is recommended before application due to the variety of plastic parts.

FOR PROFESSIONAL USE ONLY

The information presented on this Technical Data Sheet is determined by industry knowledge and current regulations. It is the responsibility of the applicator and purchaser to understand and abide by the requirements of any and all local regulations. Voltera Coatings is not to be held responsible, nor holds any liability for product failure, rework, damage or performance issues based on improper application of the product. Always reference the most up-to-date version of the Material Data Sheet and the Technical Data Sheet before applying the product.