

Voltera Primer Sealer VS750 is a 2K 5:1 self-leveling sealer with strong filling power. Smooth film non-sanding application. Available in white, black and grey.



### COMPONENTS

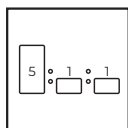
VS750W	5:1 2K Primer Sealer White
VS750G	5:1 2K Primer Sealer Grey
VS750B	5:1 2K Primer Sealer Black
VS751	Fast Hardener
VS752	Normal Hardener
VS753	Slow Hardener
VT502/506	Normal Thinner
VT602/606	Slow Thinner

### SURFACE PREPARATION



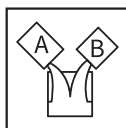
Use degreaser to remove contaminations such as silicone and wax.

### MIX RATIO



VS750	5 Parts
VS751/752/753	1 Part
VT502/602/506/606	1 Part

### POT LIFE

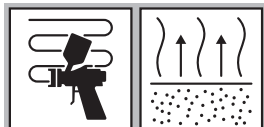


Use within 45 minutes @ 72°F after mixing.

### APPLICATION



HVLP: 1.2-1.4mm 26-28psi  
Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 1-2 coats  
Flash off time: 5-10 minutes between coats, ready to top coat.

### DRY TIME



@ 72°F  
Dry to sand: 90 minutes

@ 140°F  
Dry to sand: 20 minutes

### NOTES

- Minimum of 2-mils for optimum UV protection

FOR PROFESSIONAL USE ONLY

The information presented on this Technical Data Sheet is determined by industry knowledge and current regulations. It is the responsibility of the applicator and purchaser to understand and abide by the requirements of any and all local regulations. Voltera Coatings is not to be held responsible, nor holds any liability for product failure, rework, damage or performance issues based on improper application of the product. Always reference the most up-to-date version of the Material Data Sheet and the Technical Data Sheet before applying the product.