



Voltera 1K Plastic Adhesion Promoter Primer Sealer specialized sealer-promoter engineered for use on raw or primed plastic substrates. It creates a bridge between the plastic surface and the topcoat, ensuring long-term flexibility and resistance to rock chips or peeling.

### COMPONENTS

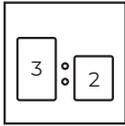
VS400 1K Plastic Adhesion Promoter Primer Sealer  
VT401/402/406 Adhesion Primer Thinner

### SURFACE PREPARATION



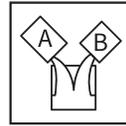
Thoroughly clean the surface using a high-quality waterborne prewash.

### MIX RATIO



VS400 3 Parts  
VT401/402/406 2 Parts

### POT LIFE

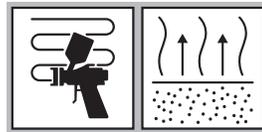


Use within 7 days after mixing.

### APPLICATION

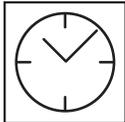


RP: 1.2-1.4mm 24-28psi  
HVLP: 1.2-1.4mm 26-29psi  
Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 2 coats  
Flash off time: 3-5 minutes between coats

### DRY TIME



@ 72°F  
Dust Free: 15-20 minutes  
Dry to handle: 60 minutes

### NOTES

- Use a digital scale for accuracy.
- Stir thoroughly after mixing VS400 and VT402

VOLUME GOAL	VS400 SERIES	VT400 THINNER
2 FL OZ	35.49 g	23.66 g
4 FL OZ	70.98 g	47.32 g
8 FL OZ	141.97 g	94.63 g
12 FL OZ	212.95 g	141.95 g
16 FL OZ	283.94 g	189.26 g
32 FL OZ	567.88 g	378.52 g

FOR PROFESSIONAL USE ONLY

The information presented on this Technical Data Sheet is determined by industry knowledge and current regulations. It is the responsibility of the applicator and purchaser to understand and abide by the requirements of any and all local regulations. Voltera Coatings is not to be held responsible, nor holds any liability for product failure, rework, damage or performance issues based on improper application of the product. Always reference the most up-to-date version of the Material Data Sheet and the Technical Data Sheet before applying the product.