

Voltera All-In-One Clearcoat VC200 is a 4:1 high solid, urethane clearcoat designed for overall refinishing. It works well in air dry or force dry environments and provide excellent gloss, DOI, leveling, blending, and buffing characteristics.



COMPONENTS

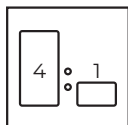
VC200	4:1 All-In-One Clearcoat
VC201	Extra Fast Hardener
VC202	Fast Hardener
VC203	Normal Hardener
VC204	Slow Hardener

SURFACE PREPARATION



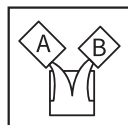
Use degreaser to remove contaminations such as silicone and wax.

MIX RATIO



VC200	4 Parts
VC201/202/203/204	1 Part

POT LIFE

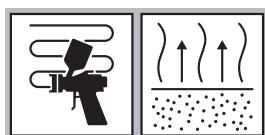


Use within 60 minutes @ 72°F after mixing.

APPLICATION



HVLP: 8-10psi
Conventional: 50-60psi
Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 2 coats
Flash off time: 2-5 minutes between coats

DRY TIME



@ 72°F
Dust Free: 40-45 minutes
Dry to handle: 8 hours

@ 140°F
Dry to handle: 30 minutes after cool down

NOTES

- Can be applied over Basecoats or cured Single-Stage Enamels.

FOR PROFESSIONAL USE ONLY

The information presented on this Technical Data Sheet is determined by industry knowledge and current regulations. It is the responsibility of the applicator and purchaser to understand and abide by the requirements of any and all local regulations. Voltera Coatings is not to be held responsible, nor holds any liability for product failure, rework, damage or performance issues based on improper application of the product. Always reference the most up-to-date version of the Material Data Sheet and the Technical Data Sheet before applying the product.