

Voltera Clearcoat VC100 is a 4:1 fast drying economy modified acrylic speed clearcoat with high gloss.



COMPONENTS

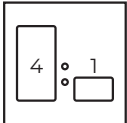
VC100	4:1 Economy Speed Clearcoat
VC102	Normal Hardener
VC103	Slow Hardener

SURFACE PREPARATION



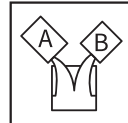
Use degreaser to remove contaminations such as silicone and wax.

MIX RATIO



VC100	4 Parts
VC102/103	1 Part

POT LIFE

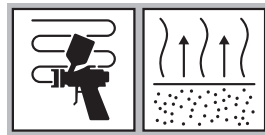


Use within 60 minutes @ 72°F after mixing.

APPLICATION



RP: 1.2-1.4mm 24-28psi
 HVLP: 1.2-1.4mm 26-29psi
 Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 2 coats, 40-60pm
 Flash off time: 3-5 minutes between coats

DRY TIME



@ 72°F
 Dust Free: 15-20 minutes
 Dry to handle: 60 minutes

@ 140°F
 Dust Free: 10 minutes
 Dry to handle: 20 minutes after cool down

NOTES

- Minimum of 2-mils for optimum UV protection
- Recommended 5-10% for spray transfer rate during application process

FOR PROFESSIONAL USE ONLY

The information presented on this Technical Data Sheet is determined by industry knowledge and current regulations. It is the responsibility of the applicator and purchaser to understand and abide by the requirements of any and all local regulations. Voltera Coatings is not to be held responsible, nor holds any liability for product failure, rework, damage or performance issues based on improper application of the product. Always reference the most up-to-date version of the Material Data Sheet and the Technical Data Sheet before applying the product.