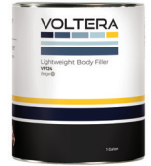


Voltera Lightweight Body Filler VP124 is a creamy body filler with a smooth texture that is easy to spread and sands to a fine feather edge. The tack free, clog free and non-sag formula is perfect for repairing vertical surfaces. Available in beige.



COMPONENTS

VP124 Body Filler Beige
Hardener

SURFACE PREPARATION



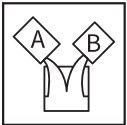
Use degreaser to remove contaminations such as silicone and wax.

MIX INSTRUCTIONS

MIX

For best results, bring filler and provided hardener to room temperature (minimum temperature 75°F). Stir product before dispensing with a bottom to top motion. Knead hardener tube before use. Place a 4" diameter puddle of filler on a clean mixing surface (we recommend a non-absorbent plastic mixing board) and add a ribbon of cream hardener from edge to edge across the center of the filler puddle (puddles larger than 4" will require additional hardener); or measure hardener at 2% by weight of filler – a 50 to 1 ratio. Mix thoroughly with a plastic spreader, using a folding motion, until uniform color is achieved. At room temperature (75°F) approximate setting time is 3 – 5 minutes.

POT LIFE



Use within 4-6 minutes @ 72°F after mixing.

APPLICATION



Using a plastic spreader, apply a thin layer of filler to surface, using firm pressure for maximum adhesion.

DRY TIME



@ 72°F
Setting time: 3-5 minutes
Dry to sand: 15 minutes

NOTES

- IMPORTANT! DO NOT RETURN UNUSED MIXTURE TO CAN AS IT WILL HARDEN THE REMAINING CONTENTS.
- May be topcoated with polyester, 2K urethane or 1K primer. Refer to paint manufacturer's instructions for topcoat application.

FOR PROFESSIONAL USE ONLY

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